

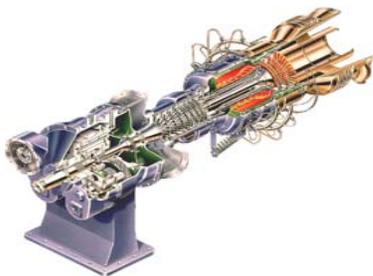
Combustion Turbines in CHP Applications

By

Chris Lyons

Phone: 1-858-694-6586

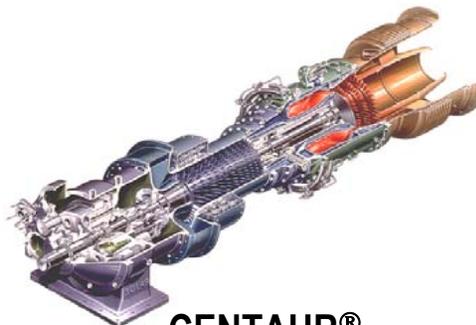
Email: clyons@solarturbines.com



SATURN®

Saturn 20

1 210 kW



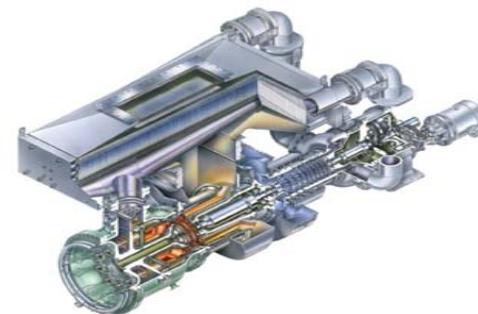
CENTAUR®

Centaur 40

3 515 kW

Centaur 50

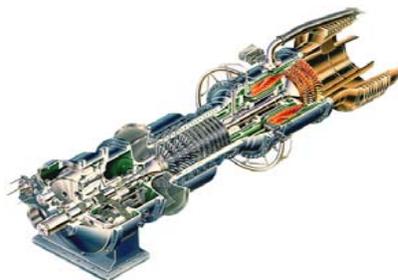
4 600 kW



MERCURY™

Mercury 50

4 600 kW



TAURUS™

Taurus 60

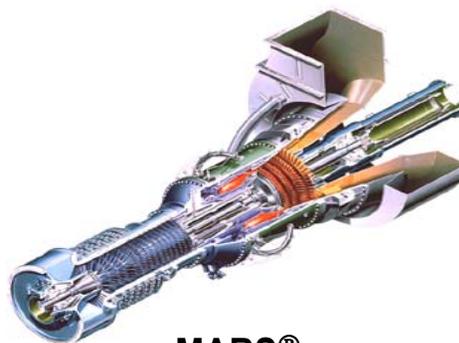
5 500 kW

Taurus 65

6 300 kW

Taurus 70

7 520 kW



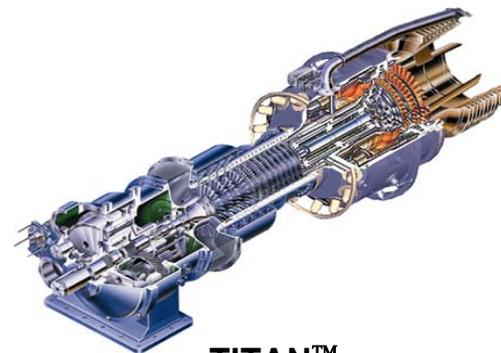
MARS®

Mars 90

9 450 kW

Mars 100

10 690 kW

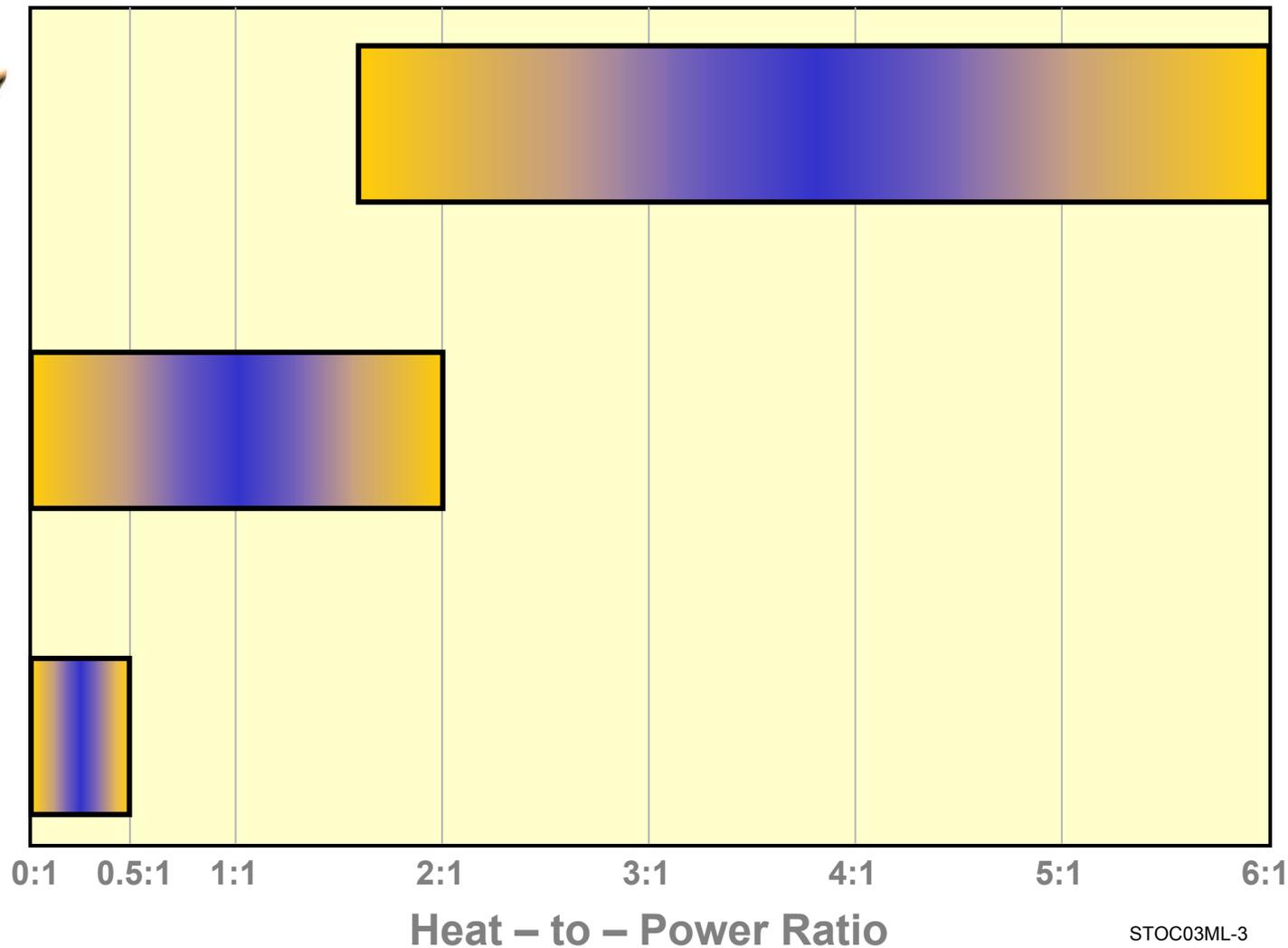
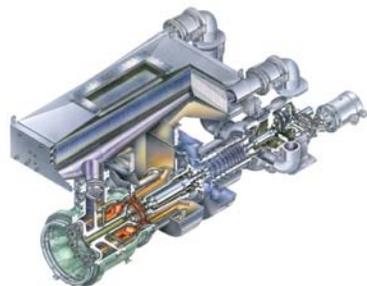
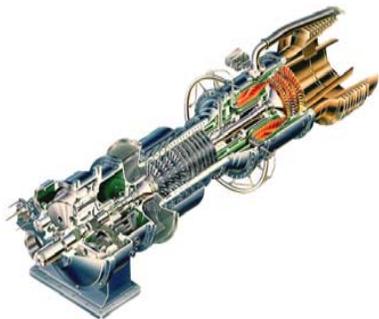


TITAN™

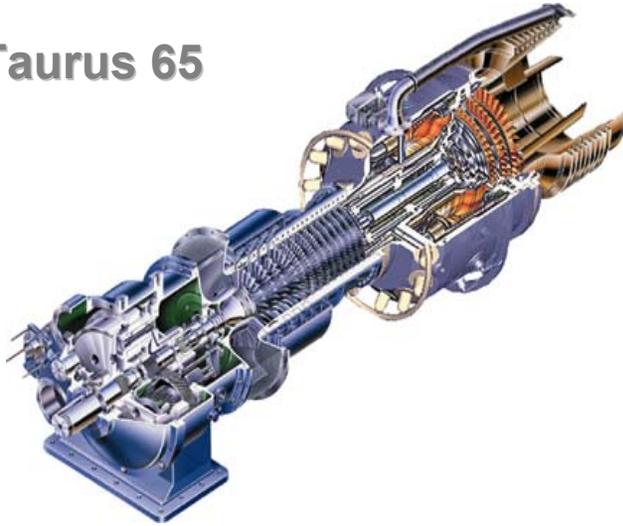
Titan 130

15 000 kW

We Can Serve Your Application Requirements



Taurus 65



Output: 6,300 kW

Thermal: 33,230 lbs/hr @ 80 psig up to 125,000 lbs/hr

Elect Eff'y: 31.6%

Cycle Eff'y: 84.0 to 92,1%

16GCM34



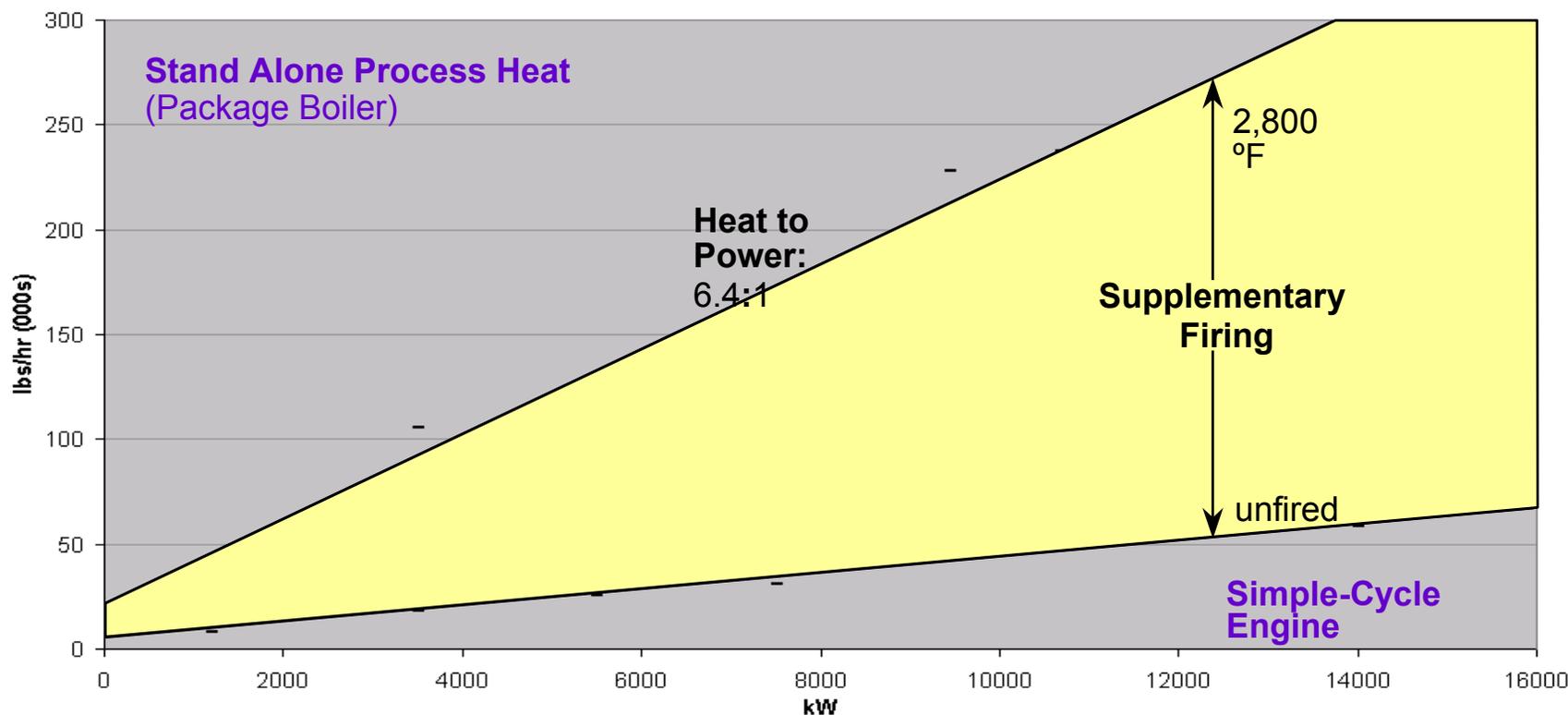
Output: 5,900 kW

Thermal: 7,000 lbs/hr @ 80 psig

Elect Eff'y: 43.1%

Cycle Eff'y: 58.1%

Solar Turbines - Heat: Power Ratios for CHP



Product	Power, MWe	Exhaust Energy, GJ/hr	Steam Flow Unfired Flow, tph X 1000	System Eff, %	Steam Fired to 871°C Flow, tph X 1000	System Eff, %
Saturn 20	1.2	9.6	4.0	77	8.4	89
Centaur 40	3.4	23.0	8.9	76	24.2	87
Centaur 50	4.5	28.1	11.5	80	24.0	88
Mercury 50	4.5	16.8	6.3	74	22.4	85
Taurus 60	5.5	32.2	13.5	83	28.1	90
Taurus 65	6.1	34.4	14.7	84	27.3	90
Taurus 70	7.4	34.4	15.6	84	34.5	90
Mars 100	10.4	51.8	23.5	82	53.3	90
Titan 130	14.6	70.7	29.3	82	64.1	90

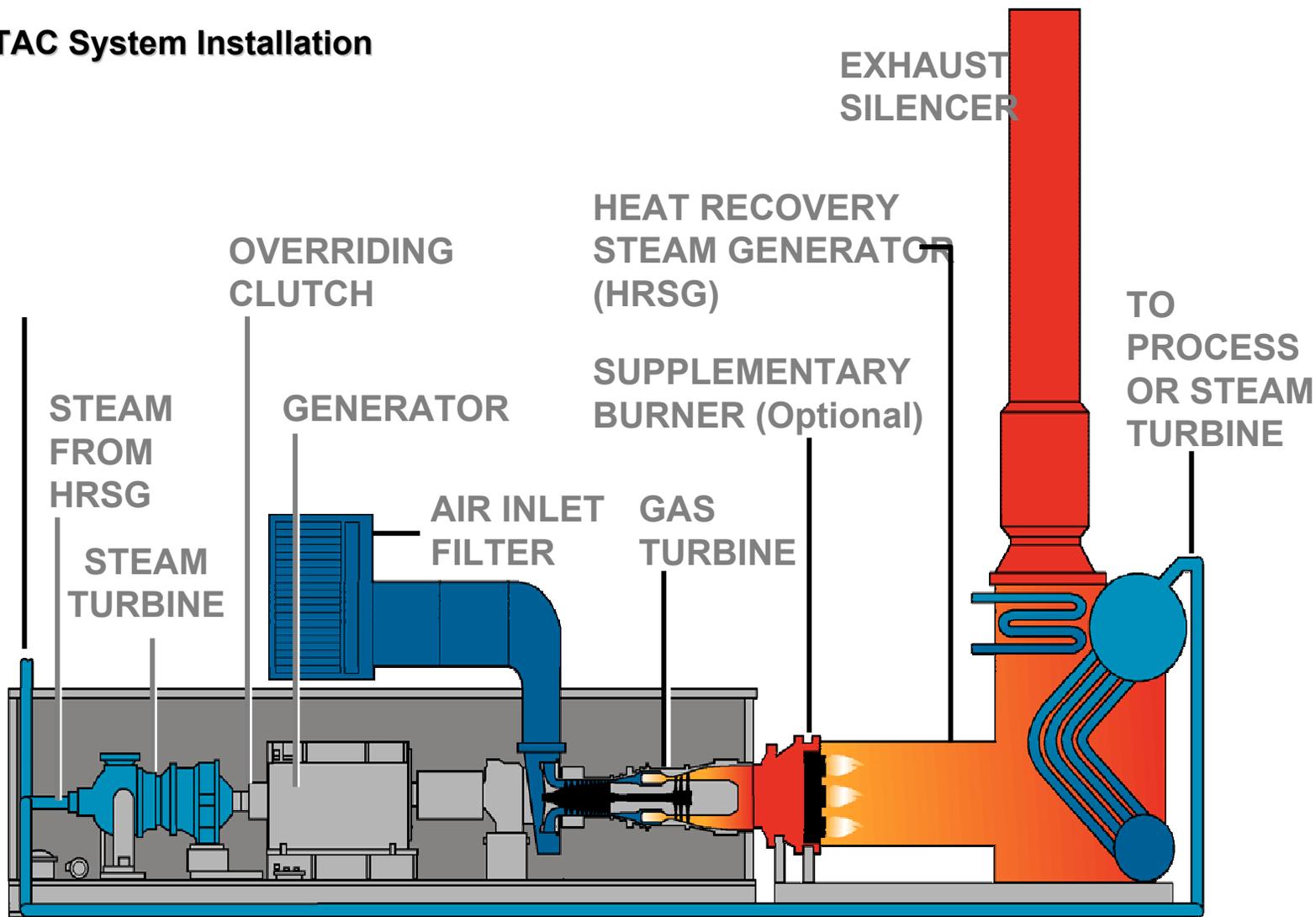
ISO Conditions: 59°F; 75mm. Inlet, 254mm Exhaust Losses;
Sea Level; Saturated Steam @ 10.3 barg

M50 Plant in Operation at VA Hospital

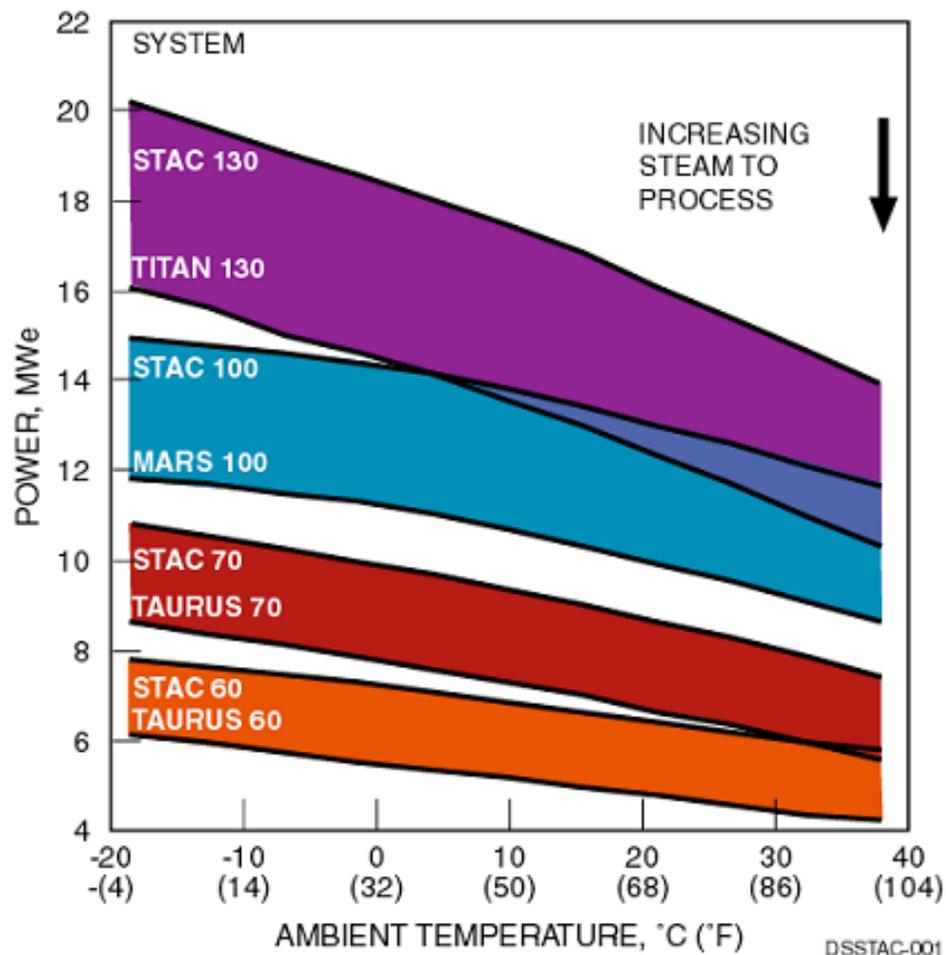


**Veterans Administration Hospital
San Diego, California**

STAC System Installation



STAC Performance Coverage





7 MWe Combined Cycle Plant

4500 kW_e with 2500 Tons of Chilling



- Lackland AFB, San Antonio, TX 10 MW
- 29 Palms Marine Base, California 7 MW
- Veterans Hospital San Diego, CA. 5 MW
- Ft. Bragg Army Base North Carolina 5 MW
- Veterans Hospital North Chicago 12 MW
- Veterans Hospital West Chicago 5 MW
- GSA, Washington DC 10 MW
- Groton Navy Yard, Groton, CT 5 MW
- Valcartier AFB, Quebec City 3 MW
- Portsmouth Navy Yard, Portsmouth, NH 5 MW
- Social Security Administration 28 MW
- Balboa Naval Hospital, San Diego 9 MW
- U.S. Coast Guard, Kodiak, AK 6 MW
- National Animal Research Center, Ames, IA 1 MW
- Avenal State Prison, Avenal, CA 7 MW
- Hunterdon State Prison, Clinton, NJ 4 MW
- Otay State Prison, San Diego 3 MW
- Satellite Center, Sunnyvale, CA 12 MW
- Wisconsin State Prison, Waupun, WI 1 MW

5 MW CHP at Ft. Bragg Army Base





10 MW Combined Heat and Power Plant

- **5 and 14 MW Configurations**
- **Easy to Install and Relocate**
 - No concrete foundation
- **Easy to Permit**
 - 25 ppmv (gas fired)
 - Sound attenuated package
- **Designed for Remote Operation**



- **Highest Power Density Available**
 - Ideal for urban installations, or
 - Voltage support at substations
- **Flexible Ownership Terms**
 - Rental
 - Purchase
 - Lease

5 MW CHP Plant Installed for \$997/kW

Solar Turbines

A Caterpillar Company

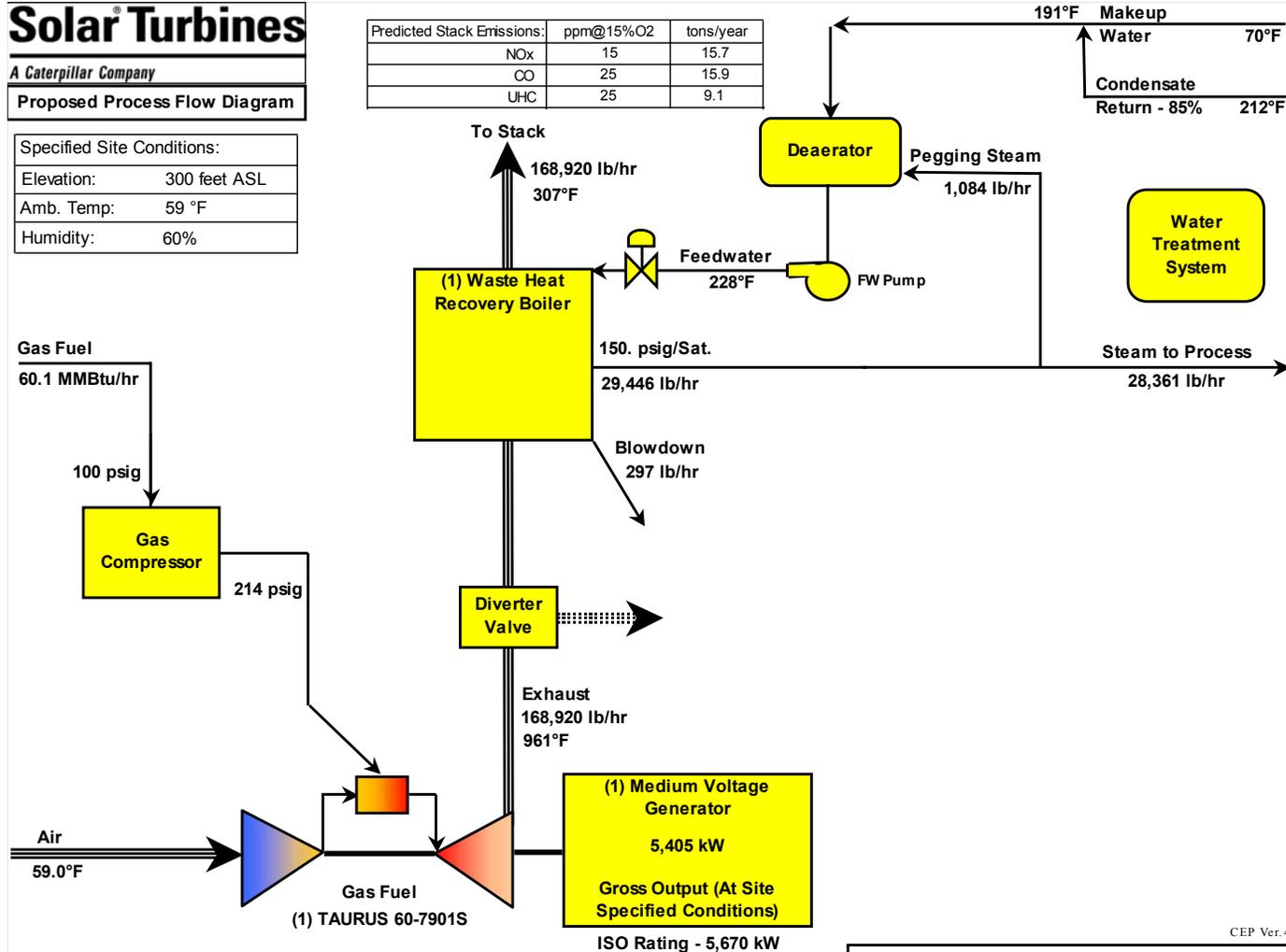
Proposed Process Flow Diagram

Specified Site Conditions:

Elevation:	300 feet ASL
Amb. Temp:	59 °F
Humidity:	60%

Gas Fuel

60.1 MMBtu/hr



Predicted Stack Emissions:	ppm@15%O2	tons/year
NOx	15	15.7
CO	25	15.9
UHC	25	9.1

Fuel Flow(s) based on Lower Heating Value

Note: For Estimating Purposes only. For Guaranteed Performance, see your Solar Turbines Representative.

CEP Ver.4

Federal Facility

Ref. #	Budget	3/7/2006
Designed by		Chris Lyons

Installed Capital Cost \$5,653,700

15 year Lease Payment \$693,348/year

Standby Power = \$192,268/year

Fuel and Maintenance Cost for CHP = \$ 4,817,469/year

Purchased Electricity @ \$0.105/kWh = \$4,766,645

Boiler Fuel = \$2,474,020

Net Savings = \$2,230,914 (before capital amortization)

ROI = 2.53 Years

Or

\$1,537,566 Savings after Capital Recovery