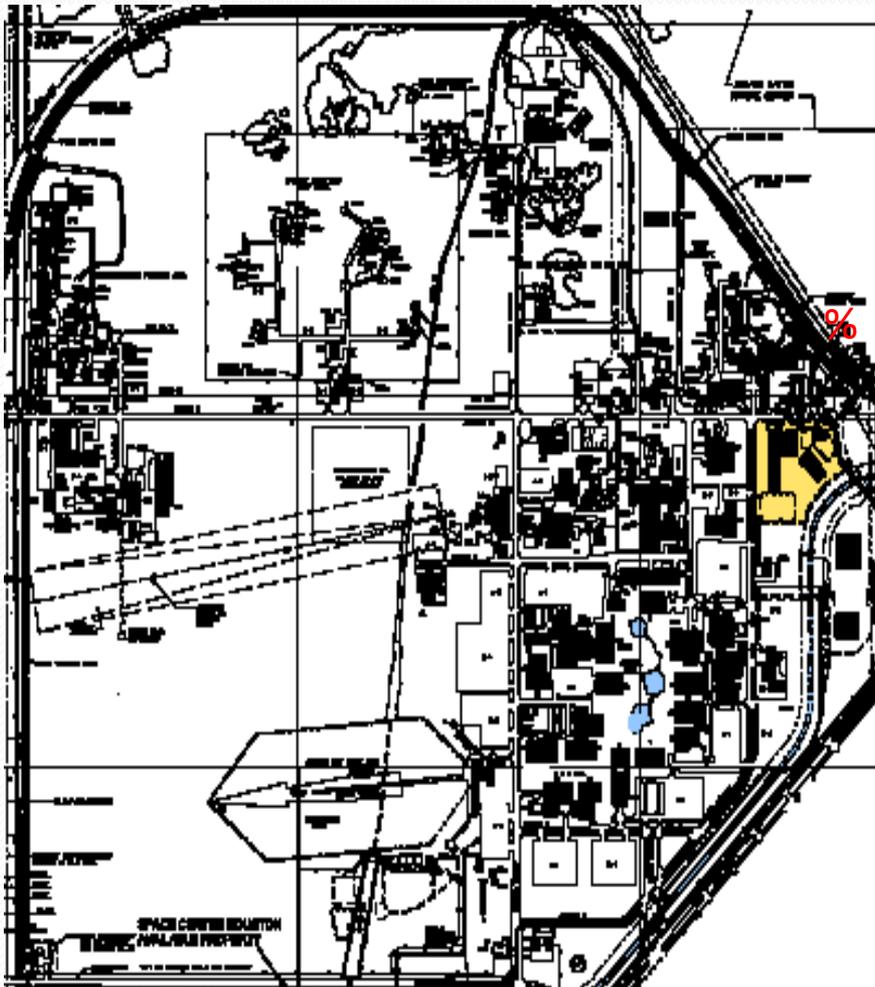


Commissioning Operations & Maintenance Best Practices

Presented by
Ed Faircloth, LEED AP BD & C
Senior Project Manager
Gilbane Building Company

JSC Facilities

Johnson Space Center (JSC) = 200 Structures/Buildings; 1,620 Acres
Over 80% of Facilities are more than 40 years old



FAQ's

- Why do I need commissioning after construction?
- What benefit does the project receive?
- How much does it costs?
- How long do I continue commissioning?

Why do I need commissioning after construction?

- Now that I have my project construction finished why do I need commissioning to continue? Look what its got me now!!



What benefit does the project receive?

Satisfied occupants

Certification and verification on a periodic schedule that the systems designed and installed are continuing to function at the level as required by the owner/operations.

Maximum return of energy dollars!

Minimum Call backs and revisions to the operations systems.

How long do I continue commissioning?

- Verify that systems are functioning to the energy efficiency designed and installed.
- It is a continuous program in order to ensure maximum efficiency for maximum duration.

Case Studies - Problem

- Building 27 – Astronaut Quarantine Facility
- Was completed and turned over for use by Astronauts for STS – 114. This was the first Shuttle Mission after the Columbia Shuttle Disaster.
- One year after turn over Owner extremely unhappy.
- Systems were not functioning as required. Hot and Humid Spots and Cold and Humid Spots through out the building.

Building 27 Astronaut Quarantine Facility



Building 27 Astronaut Quarantine Facility



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Case Studies

- ACTIONS
 - Get Final Commissioning Report
 - Verify settings

Case Studies

- SOLUTIONS
 - Re-train Maintenance Personnel on operations
 - Keep updated file (Videos, Slide Presentations, etc.)
 - Update Commissioning Plan for any changes made

Case Studies – Lessons Learned

- Tremendous turn-over of maintenance personnel
- Constant Training required
- Days of Maintenance Personnel walking around with a pipe wrench in one hand and Ball Pin Hammer in the other are over
- Systems are much more complicated and require constant vigilance to maintain to achieve energy efficiencies.

Case Study - Problem

- Building 2 North Public Affairs Facility
- Underfloor Air Distribution System not cooling or heating, many hot/cold zones.
- Air Handlers way out of design Range (too much CPM)

Building 2 North Public Affairs



Lobby Area



Floor Sealing



Wall Penetrations



Case Study

- ACTION
 - Review installation submittal
 - Verify all openings sealed
 - Verify CPM/Static Pressure Design Requirements

Case Study

- SOLUTION

- During construction phase diligently verify all openings in walls, floors, etc. are properly sealed. Includes electrical conduits penetrating wall boxes, underfloor conduits sealed at junction boxes, etc.
- During start-up if appropriate use smoke to identify trouble spots.
- Monitor and coordinate with the vendors, installers and maintenance personnel

Case Study – Lessons Learned

- Underfloor Distributed Air Systems are very sensitive to leakage. Extra Careful Inspections during construction and extra care during occupancy is a must.
- Every penetration, no matter how small impacts the Static Pressure and thus impacts the efficiency of the total system.

Reference

- Building Commissioning Association